

**\*86117\***

Page 1

**Accept**

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Start Date: 20/06/2012 Start Qty: 8.00 12. \*8\*

Cust Item ID:

**Required Date:** 04/07/2012      **Req'd Qty:** ~~8.00~~      **\*Q\***

**Customer:**

**Reference:**

Approvals: Process Plan: MLJ Date: 12/06/20 Tooling:

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date:

Stop **\*NR2\***

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 86117

June-20-12 2:53:37 PM

**\*86117\***

Page 2

Item ID: D3640-3

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Belt Guide

Stop

**\*NS2\***

Start Date: 20/06/2012 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 04/07/2012 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC8- Inspect parts - second check

0.00

**\*130\***

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location *SI 244*

0.00

**\*140\***

Packaging

Memo

0.00

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

**\*150\***

QC

Memo

0.00

Quality Control

*Jul/12-08-08 12.00*  
*12x SP*  
*12-8-9*  
*12/8/9*  
*12-08-9*

W/O:		WORK ORDER CHANGES					
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**NOTE:** Date & initial all entries

# Picklist Print

June-20-12 2:53:41 PM

Page 1

Work Order ID: 86117

Parent Item: D3640-3

Parent Item Name: Belt Guide

**\*86117\***

**\*D3640-3\***

Start Date: 20/06/2012

Required Date: 04/07/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 07-01-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDEL RINB0.75X1.250		Purchased	No			100	f	30.0775	0.4	3.368421			

**\*MDFI RINB0 75X1 250\***

Delrin Bar

**\*\***

**3.860'**

*SL 12/08/08*

Location

Loc Qty

Loc Code

MAT055

30.077538

117985

0.5328

118066

1.16

119133

23.4

120035

4.984738

**3.860'**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

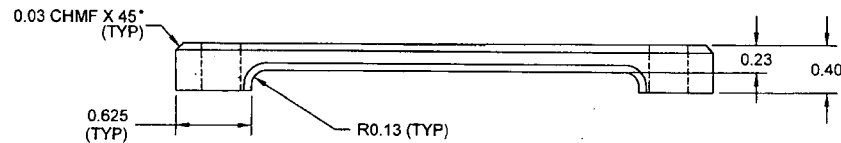
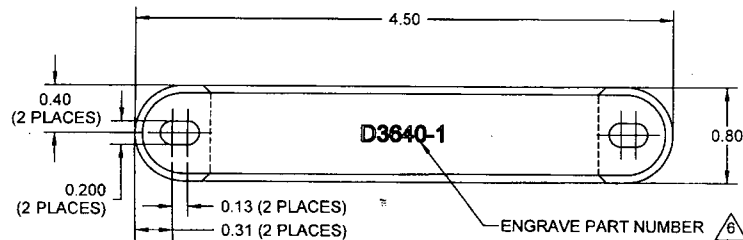
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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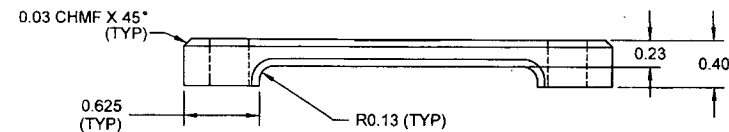
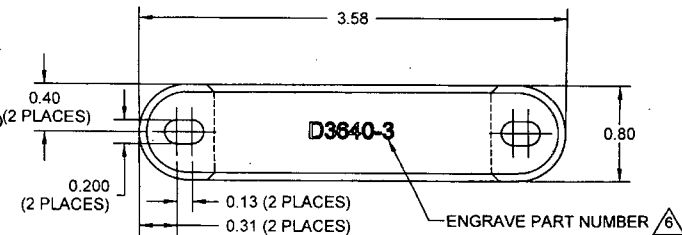


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WITHOUT NOTICE  
WORK ORDER  
NO. 86117 MW

12/06/20



**D3640-1 BELT GUIDE**  
(WAS GENEVA P/N G10605-1)

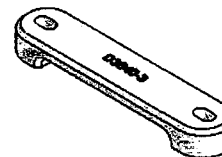


**D3640-3 BELT GUIDE**  
(WAS GENEVA P/N G10605-2)

RELEASED  
07.07.27

**NOTES:**

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
- 7) WEIGHT: 0.03 lbs



A	NEW ISSUE; REPLACES G10605		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.		
DRAWN	CE	PORT HADLOCK, WA		
CHECKED	TS	DRAWING NO.	REV. A	
MFG. APPR.	TS	D3640	SHEET 1 OF 1	
APPROVED	TS	TITLE	SCALE	
DE APPR.	TS	BELT GUIDE	1:	
DATE	07.07.27		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC.	
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Initial all entries